

# AbrasiMet® 250

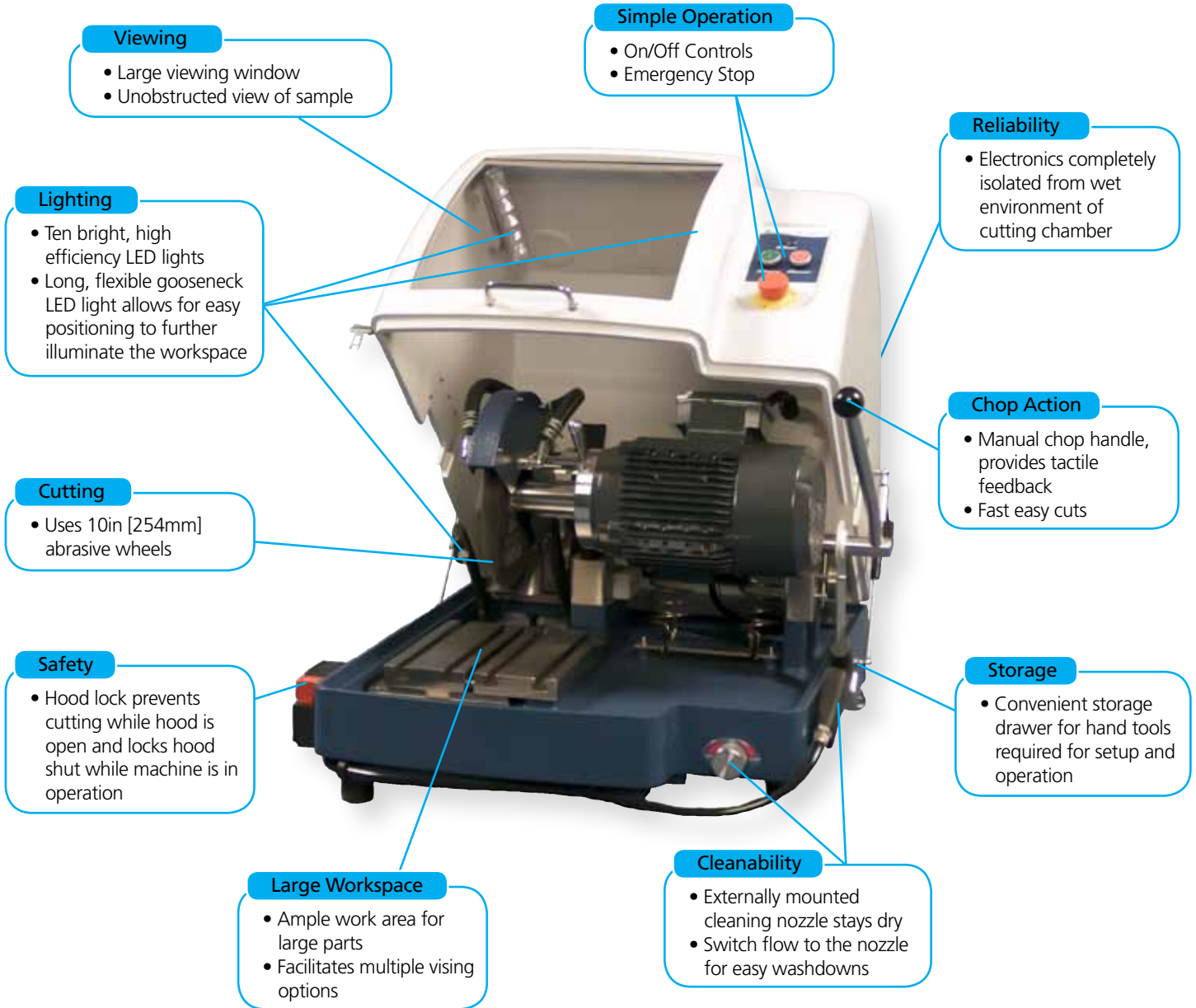
Manual Abrasive Cutter



**BUEHLER**

Excellent Results. Easily Repeatable.™

# AbrasiMet® 250 - Multipurpose & Versatile Bench-Top Abrasive Cutter



## AbrasiMet® 250

The AbrasiMet® 250 Manual Abrasive Cutter features manual cutting action with best in class lighting, visibility and cut capacity. With its large workspace and versatile viewing options, this cutter enables simple, quick and easy positioning of samples for cutting and sectioning. When combined with the PetroCut® Vise Table, the AbrasiMet® 250 becomes a highly competent Petrographic or Geological cutting tool.

## Features and Benefits

- Largest cutting window for this class of cutting tool
- Bright, energy-efficient LED lighting for highly visible, clear and unobstructed viewing of samples, cut location, viewing and cut progress
- Easy-to-use with minimal operator training
- Open workspace allowing quick and easy placement of samples
- Spray Hose for efficient cleaning and washdown of the cutting chamber
- Convenient, removable basket helps catch small parts when cutting



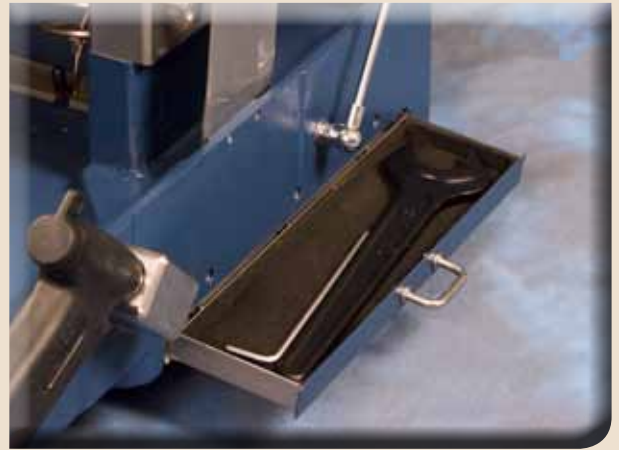
*Left (10-2170) and Right (10-2171) Sliding Vises, for general purpose clamping of specimens.*



*Left (95-C1821) and Right (95-C1822) MetKlamp Vises, for general purpose clamping of specimens.*

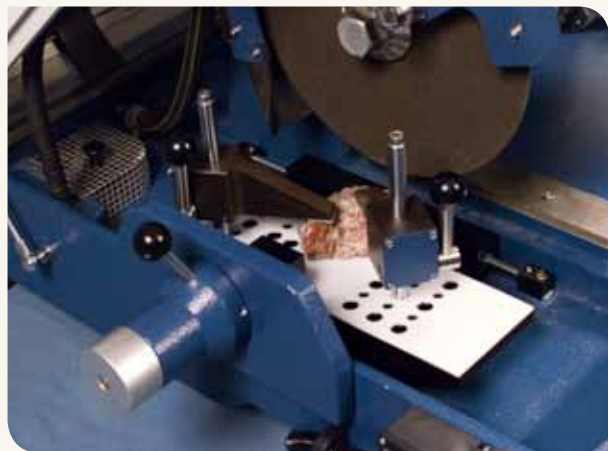


*Helpful and convenient, removable basket helps catch small parts when cutting.*



*Convenient tool storage drawer on the side of the AbrasiMet® 250 houses all hand-tools required for setup and operation.*

### PetroCut® Vise Table & Rock Clamp Kit:



**10-10106-000 PetroCut® Vise Table and Rock Clamp Kit** (includes PetroCut® Vise Table, and two Rock Clamps, suitable for incorporation in AbrasiMet® 250)

**10-10106-001 Rock Clamp Kit** (includes two Rock Clamps and posts suitable for mounting samples on PetroCut® Vise Table)

Adding a PetroCut® Vise Table to an AbrasiMet® 250 converts the general purpose cutter into a highly competent Petrographic or Geological cutting tool.



## Ordering Information

The AbrasiMet® 250 includes an assortment of Abrasive Cutting Wheels, Cool 2 Coolant, recirculating intake hose, drain elbows, drain fitting, hand-tools required for setup and operation, power cord and instruction manual.

- 10-10106-260 AbrasiMet® 250 [200-240VAC, 60Hz, 3 phase]  
 10-10106-460 AbrasiMet® 250 [380-460VAC, 60Hz, 3 phase]  
 10-10106-250 AbrasiMet® 250 [200-240VAC, 50Hz, 3 phase]  
 10-10106-400 AbrasiMet® 250 [380-400VAC, 50Hz, 3 phase]

### Accessories:

- 10-2165-260 or 10-2165-460 Recirculating Tank, 7gal. [27ℓ], 60 Hz  
 10-2165-250 or 10-2165-400 Recirculating Tank, 7gal. [27ℓ], 50 Hz  
 16-1497 Cart with wheels, *for recirculating tank*  
 95-C1823 Speed Vise Kit  
 10-3532 Riser Block for Speed Vise  
 95-C1702 Fastener Vise, *for use in sliding vise*  
 10-2170 Left Sliding Vise  
 10-2171 Right Sliding Vise  
 95-C1821 Left MetKlamp® Vise  
 95-C1822 Right MetKlamp® Vise  
 80-10001 Heavy Duty Table with Cabinet

### PetroCut® Vise Table & Rock Clamps:

- 10-10106-000 PetroCut® Vise Table and Rock Clamp Kit (includes PetroCut® Vise Table, and two Rock Clamps, suitable for incorporation in AbrasiMet® 250)  
 10-10106-001 Rock Clamp Kit (includes two Rock Clamps and posts suitable for mounting samples on PetroCut® Vise Table)

### Consumables:

MetAbrase® Abrasive Wheels  
 10in [254mm], 10 pack

Recommended Use	Catalog Number
SuperAlloy	12-4205-010
HRC 60+	10-4210-010
HRC 50-60	10-4212-010
HRC 35-50	10-4216-010
HRC 15-35	10-4220-010
Delicate Cutting	10-4227-010
Non-ferrous, hard materials	10-4245-010
Non-ferrous, soft materials	10-4250-010

### Cool 2 Cutting Fluid

Size	Catalog Number
33.8oz [1ℓ]	41-10102
1gal [3.8ℓ]	41-10103
5gal [191ℓ]	41-10104

For a complete listing of equipment and consumables, please refer to our Buyer's Guide. Buehler continuously makes product improvements; therefore technical specifications are subject to change without notice.

## Specifications:

### Voltage:

200-240VAC, 50Hz, 3 phase  
 380-400VAC, 50Hz, 3 phase  
 200-240VAC, 60Hz, 3 phase  
 380-460VAC, 60Hz, 3 phase

### Motor Power & Consumption:

4Hp [3kW]

### Current:

13amps @ 230VAC  
 6.5amps @ 460VAC  
 7.5amps @ 400VAC

### Wheel speed:

50Hz, 2800rpm  
 60Hz, 3400rpm

### Lighting:

10 bright, high efficiency LED lights  
 One 18in [457mm] flexible gooseneck LED light

### Sound Rating:

≤76 db under no load at a distance of 39in [1m]

### Coolant Tank Capacity:

7gal [27ℓ]

### Abrasive Wheel Size:

*Diameter & Arbor:*  
 10in [254mm] diameter  
 1.25in [32mm] Arbor  
*Maximum Cutting Capacity:*  
 3.75in [95mm]

### Dimensions:

*Cutter:*  
 22.5 H x 28 W x 29in D  
 [572 x 711 x 737mm]  
*Side Port:*  
 3 x 3in [76 x 76mm]  
*Vise Table:*  
 12mm T-slots

### Shipping Weight:

300 lbs [136kg]

### Approvals:

CE



**BUEHLER®**, a division of Illinois Tool Works Inc.  
 – Worldwide Headquarters  
 41 Waukegan Road  
 Lake Bluff, Illinois 60044-1699 USA  
 P: (847) 295-6500 • F: (847) 295-7979  
 Sales: 1-800-BUEHLER (1-800-283-4537)  
 www.buehler.com  
 Email: info@buehler.com

### BUEHLER GmbH - European and MESA Headquarters

In der Steele 2 • 40599 Düsseldorf  
 P: (49) 211 974100 • F: (49) 211 9741079  
 www.buehler-met.de  
 Email: info@buehler-met.de

### BUEHLER FRANCE

P: 0800 89 73 71  
 F: 0800 88 05 27  
 www.buehler.fr  
 Email: info@buehler.fr

### BUEHLER UNITED KINGDOM

P: 0800 707 6273  
 F: 0800 707 6274  
 www.buehler.co.uk  
 Email: sales@buehler.co.uk

### BUEHLER CANADA

10 Carlow Court, Unit #2  
 Whitby, Ontario L1N 9T7  
 P: (905) 430-4684  
 F: (905) 430-4647  
 Sales Telephone: 1-800-268-3593  
 Email: info@buehler.ca

### BUEHLER, ASIA-PACIFIC

5/F Vogue Centre  
 696 Castle Peak Road  
 Lai Chi Kok, Kowloon  
 Hong Kong, SAR, China  
 P: (852) 2307 0909  
 F: (852) 2307 0233